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(54) **Disposable training pants for infants**

Wegwerferziehungshöschen für Kinder

Couche-culotte d'apprentissage jetable pour enfants

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(73) Proprietor: **UNI-CHARM CORPORATION**  
**Kawanoe-shi Ehime-ken (JP)**

(72) Inventors:  
• **Inoue, Yasushi,**  
**c/o Research & Development Div.**  
**Mitoyo-gun, Kagawa-ken 769-1602 (JP)**

• **Otsubo, Toshifumi,**  
**c/o Research & Development Div.**  
**Mitoyo-gun, Kagawa-ken 769-1602 (JP)**

(74) Representative: **Parry, Christopher Stephen**  
**Saunders & Dolleymore,**  
**9 Rickmansworth Road**  
**Watford, Herts. WD18 0JU (GB)**

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**EP-A- 0 615 738** **EP-A- 0 661 031**  
**WO-A-96/12459**

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## Description

[0001] This invention relates to disposable training pants used to wean infants from diapers.

[0002] EP-A-0661031 discloses training pants for infants, in which a topsheet of the pants is provided on an upper surface thereof with wetness telling means having a water hold capacity per unit area higher than that of the topsheet itself.

[0003] However, it is difficult for the training pants of prior art to give a wearer of the pants an uncomfortable feeling of wetness unless the wetness telling means is adequately wetted. In other words, the wetness telling means cannot satisfactorily function when an amount of discharged urine, i.e. an amount of urine held in the wetness telling means is relatively small.

[0004] WO-A-9612459 discloses an absorbent structure for use within training pants comprising a liquid-permeable topsheet layer, a liquid-impermeable backsheet layer and a liquid-absorbent core disposed between these two sheet layers and having a front waist region, a rear waist region and a crotch region extending between said front and rear waist regions, wherein the topsheet layer is formed in a transverse middle thereof at least in the crotch region with a liquid-impermeable zone having a hydrophobicity higher than laterally opposite side zones adjacent the middle zone. The topsheet layer entirely covers the absorbent core and comprises a liquid-permeable first sheet and a second sheet placed on an upper surface of the first sheet in a transverse middle thereof and indirectly covering the absorbent core in a transverse direction thereof. The second sheet is provided by a fluid-impermeable patch which only partially covers the absorbent core and serves the purpose of redirecting an fluid around the patch so that the central part of the core does not become inundated.

[0005] EP-A-0615738 discloses a disposable diaper in which the topsheet is provided with openings and a skin contacting region continuously extending around the openings. A central zone of the topsheet is liquid-permeable but has a water-resistance greater than that of a liquid-permeable second zone which surrounds it. The purpose of this construction is to suppress a back flow of body fluids.

[0006] In view of the problem as has been described above, it is a principal object of the invention to provide improved training pants being able to give a wearer a significant feeling of wetness even when an amount of discharged urine is relatively small.

[0007] The object set forth above is achieved, according to the invention, by disposable training pants comprising a liquid-permeable topsheet layer, a liquid-impermeable backsheet layer and a liquid-absorbent core disposed between these two sheet layers and having a front waist region, a rear waist region and a crotch region extending between said front and rear waist regions, wherein the topsheet layer is formed in a transverse middle thereof at least in the crotch region with a liquid-

impermeable zone having a hydrophobicity higher than laterally opposite side zones adjacent the middle zone; wherein the topsheet layer entirely covers the absorbent core and comprises a liquid-permeable and slightly hydrophobic or hydrophilic first sheet and a second sheet placed on an upper surface of the first sheet in a transverse middle thereof and indirectly covering the absorbent core in a transverse direction thereof; characterised in that the second sheet comprises a liquid-impermeable and highly hydrophobic zone in a transverse middle of the second sheet and liquid-permeable hydrophilic zones extending on both sides of the liquid-impermeable and highly hydrophobic zone.

[0008] Fig. 1 is a perspective view showing training pants for infants as partially broken away;

[0009] Fig. 2 is a perspective view showing the same training pants as unfolded longitudinally thereof; and

[0010] Fig. 3 is a view similar to Fig. 2 showing training pants in accordance with the invention.

[0011] Details of training pants will be more fully understood from the description given hereunder in reference with the accompanying drawings.

[0012] It is to be understood that only the training pants described with reference to Fig. 3 is in accordance with the invention. The pants shown and described with reference to Figs. 1 and 2 are included as an aid to understanding.

[0013] Training pants 1 shown by Fig. 1 in a perspective view as partially broken away comprise a liquid-permeable topsheet layer 2, a liquid-impermeable backsheet layer 3 and a liquid-absorbent core 4 disposed between these two sheet layers 2, 3. The pants 1 have a front waist region 7, a rear waist region 8 and a crotch region 9 extending between the front and rear waist regions 7, 8. The front and rear waist regions 7, 8 are put flat together and bonded together along transversely opposite sides of the pants 1. Bonding of these two waist regions along each side edge of the pants 1 is carried out at spots 11 arranged intermittently in the vertical direction. The pants 1 additionally has a waist-opening 12 and a pair of leg-openings 13. These openings 12, 13 are provided along their peripheral edges with elastic members 14, 16 which are bonded under appropriate tensions to an inner surface of the topsheet layer 2 and/or the backsheet layer 3.

[0014] Fig. 2 is a perspective view showing the same pants with the front and rear waist regions 7, 8 bonded together having been peeled off from each other and unfolded in a direction indicated by X - X, as partially broken away. As shown, the pants 1 in this state present a substantial hourglass-shape. The topsheet layer 2 of the pants 1 comprises a liquid-permeable first sheet 21 which is identical to the backsheet layer 3 both in shape and in size and a hydrophobic second sheet 22 arranged in a transverse middle of the first sheet 21 so as to extend longitudinally across the crotch region 9 into the front and rear waist regions 7, 8. The second sheet 22 has a lower surface thereof bonded to an upper sur-

face of the first sheet 21 along bonding lines 16 defined by longitudinally opposite ends. Between these two bonding lines 16, the first and second sheets 21, 22 may be intermittently bonded to each other or may be not bonded at all.

**[0015]** The first sheet 21 is a liquid-permeable sheet entirely covering an upper surface of the absorbent core 4 and may be made of a nonwoven fabric obtained from staple fibers of thermoplastic synthetic resin, a thermoplastic synthetic resin film having a plurality of liquid-permeable apertures, or a thermoplastic synthetic resin film having a plurality of openings from peripheral edges of which liquid passages or tubes extend toward the absorbent core 4. While these nonwoven fabric and film are of hydrophobic nature, it is possible to mix or laminate hydrophilic natural fibers on the nonwoven fabric at a ratio of 5 ~ 40 % by weight and thereby to make the first sheet more or less hydrophilic. It is also possible to employ the nonwoven fabric or film previously treated with a suitable hydrophilicity enhancing agent. A basic weight of the nonwoven fabric is preferably 10 ~ 100 g/m<sup>2</sup> and a thickness of the film is preferably 0.02 ~ 0.1 mm.

**[0016]** The second sheet 22 is a sheet indirectly covering the upper surface of the absorbent core 4 with the first sheet 21 interposed therebetween. The second sheet 22 has a width narrower than the width of the absorbent core 4 and, in the crotch region 9, lies 7 mm or more inward from transversely opposite sides of the absorbent core 4. The second sheet 22 may be made of a nonwoven fabric formed by staple fibers or melt blown fibers of thermoplastic synthetic resin, a thermoplastic synthetic resin film or thermoplastic synthetic resin film having a plurality of liquid-impermeable apertures. In any case, the second sheet 22 should be a liquid-impermeable sheet having a hydrophobicity higher than that of the first sheet 21. Such liquid-impermeability and liquid-impermeable aperture of the second sheet 22 means that an amount of urine discharged onto an upper surface of the second sheet 22 placed upon the first sheet 21 can not easily transfer through the second sheet 22 itself or through the apertures formed in the second sheet 22 to the first sheet 21. The amount of urine discharged onto the second sheet 22 stagnates on the second sheet 22 practically without being absorbed thereby or partially flows outward beyond transversely opposite side edges of the second sheet 22, then permeates the first sheet 21 and is finally absorbed by the absorbent core 4, since the second sheet 22 has a high hydrophobicity and liquid-impermeability. Such second sheet 22 may be formed by a hydrophobic nonwoven fabric or film with or without repellency treatment. When the nonwoven fabric is employed, a web, for example, having a fineness of 0.05 ~ 7 d and a basic weight of 10 ~ 100 g/m<sup>2</sup> may be appropriately compression-molded to increase a fiber density thereof and thereby to make it liquid-impermeable.

**[0017]** With the training pants 1 constructed as has

been described, a pants wearer can perceive a significant wetness, since most of urine discharged on the second sheet 22 stagnates thereon. When an amount of discharged urine is relatively large and flows outward beyond the side edges of the second sheet 22, the amount of urine flowing outward beyond the side edges of the second sheet 22 is reliably absorbed by the absorbent core 4 without leaking outwardly of the pants 1. This is for the reason that the second sheet 22 has a width narrower than that of the absorbent core 4, i.e., the absorbent core extends outward beyond the side edges of the second sheet 22.

**[0018]** Fig. 3 is a view similar to Fig. 2 showing training pants in accordance with the invention. In these pants, the second sheet 22 of the pants 1 comprises a liquid-impermeable and highly hydrophobic first wetness telling zone 26 lying in a transverse middle thereof and a pair of hydrophilic second wetness telling zones 27 on both sides of the first telling zone 26. Of the second sheet 22, the first wetness telling zone 26 can give a pants wearer a significant feeling of wetness as the second sheet 22 does it in the case of the embodiment shown by Fig. 2. Such wetness telling function is achieved also by the second wetness telling zone 27 since the zone 27 can absorptively hold an adequate amount of urine. In the second sheet 22, the first wetness telling zone 26 is dimensioned to have a width narrower than that of the absorbent core 4. When the liquid-permeable second wetness telling zones 27 are employed, a full width of the second sheet 22 can be dimensioned to be larger than the width of the absorbent core 4. Such second sheet 22 can be obtained by treating transversely opposite side portions of a liquid-impermeable and highly hydrophobic nonwoven fabric with a suitable hydrophilicity enhancing agent and forming these portions with liquid-permeable apertures.

**[0019]** Even when a relatively large amount of urine is discharged, urine leakage is effectively prevented by the pants 1 of Fig. 3, since an amount of urine flowing transversely of the pants 1 is caught by the second wetness telling zones 27, then permeates the first sheet 21 and is absorbed by the absorbent core 4. In the case of the pants shown by Fig. 2, if the first sheet 21 is hydrophilic, such hydrophilic first sheet 21 lying outside the second sheet 22 can provide the same function as the second wetness telling zones 27 in Fig. 3 to give a pants wearer a feeling of wetness. However, the embodiment shown by Fig. 2 is accompanied with an apprehension that the second wetness telling zone (the first sheet 21) might not come in contact with a wearer's skin since there is a level difference between the first wetness telling zone (the second sheet 22) and the second wetness telling zone (the first sheet 21). In the case shown by Fig. 3, on the other hand, the first and second wetness telling zones 26, 27 are defined by a single sheet without any level difference therebetween. Therefore, these two telling zones 26, 27 always come in contact with a wearer's skin as a single sheet so that the second telling

zones 27 also can effectively give a pants wearer a significant feeling of wetness. The second sheet 22 shown by Fig. 3 may comprise the first wetness telling zone 26 and the second wetness telling zone 27 alternately arranged transversely of the sheet 22 so far as the outermost first wetness telling zones 26 lie preferably 7 mm or more inward of the transversely opposite side edges of the absorbent core 4.

[0020] The backsheet layer 3 of the training pants 1 according to the invention may be made of a liquid-impermeable or breathable and liquid-impermeable thermoplastic synthetic resin film or such film on which a nonwoven fabric has been laminated to obtain a cloth-like touch. The liquid-absorbent core 4 may be made of fluff pulp fibers or a mixture of such fluff pulp and polymer particle of high water absorptivity. Bonding of various components constituting the pants 1 may be achieved by use of any suitable adhesive agent such as hot melt adhesive or by heat-sealing of the component themselves.

[0021] With the training pants according to the invention, the topsheet layer of the pants is formed in the middle of the crotch region with the liquid-impermeable and highly hydrophobic zone. In a consequence, most of the urine discharged onto the topsheet layer of the pants stagnates thereon without being absorbed and give a pants wearer a significant uncomfortable feeling of wetness. An amount of urine flowing transversely of the pants is caught by the hydrophilic zones to prevent any amount of urine from leaking aside. Simultaneously, the hydrophilic zones also contribute to give a pants wearer a feeling of wetness.

[0022] With the embodiment in which the liquid-impermeable and highly hydrophobic zone has a width narrower than that of the absorbent core and there are provided on both sides of the zone with the liquid-permeable zones, an amount of urine flowing transversely of the pants permeates the liquid-permeable zones and is absorbed by the liquid-absorbent core. In this manner, leaking aside of urine is reliably avoided.

## Claims

1. A disposable training pants (1) comprising a liquid-permeable topsheet layer (2), a liquid-impermeable backsheet layer (3) and a liquid-absorbent core (4) disposed between these two sheet layers and having a front waist region (7), a rear waist region (8) and a crotch region (9) extending between said front and rear waist regions, wherein the topsheet layer (2) is formed in a transverse middle thereof at least in the crotch region with a liquid-impermeable zone (26) having a hydrophobicity higher than laterally opposite side zones (27) adjacent the middle zone; wherein the topsheet layer (2) entirely covers the absorbent core (4) and comprises a liquid-permeable and slightly hydrophobic or hydrophilic first

sheet (21) and a second sheet (22) placed on an upper surface of the first sheet in a transverse middle thereof and indirectly covering the absorbent core in a transverse direction thereof; **characterised in that** the second sheet (22) comprises a liquid-impermeable and highly hydrophobic zone (26) in a transverse middle of the second sheet and liquid-permeable hydrophilic zones (27) extending on both sides of the liquid-impermeable and highly hydrophobic zone (26).

2. The training pants according to Claim 1, wherein a width of said second sheet (22) is larger than the width of the absorbent core (4).
3. The training pants according to Claim 2, wherein longitudinally extending sides of said liquid-impermeable and highly hydrophobic zone (26) in said middle zone of said second sheet (22) are located inward of the corresponding longitudinal side edges of the absorbent core by a distance of at least 7 mm.
4. The training pants according to Claim 1, wherein said middle zone of said second sheet (22) is sufficiently liquid-impermeable so that urine stagnates thereon to provide the pants wearer with a significant feeling of wetness.

## Patentansprüche

1. Wegwerf-Erziehungshöschen (1) mit einer flüssigkeitsdurchlässigen Oberlage (2), einer flüssigkeitsundurchlässigen Unterlage (3) und einem dazwischen angeordneten flüssigkeitsabsorbierenden Kern (4) sowie mit einem vorderen Taillenbereich (7), einem hinteren Taillenbereich (8) und einem dazwischen verlaufenden Schrittbereich (9), wobei die Oberlage (2) in ihrer in Querrichtung gesehen in der Mitte mindestens in dem Schrittbereich eine flüssigkeitsundurchlässige Zone (26) aufweist, die stärker hydrophob ist als die an die mittlere Zone angrenzenden seitlich gegenüberliegenden Seitenzonen (27), wobei die Oberlage (2) den absorbierenden Kern (4) vollständig bedeckt und eine flüssigkeitsdurchlässige und leicht hydrophobe oder hydrophile erste Lage (21) und eine auf einer oberen Fläche der ersten Lage in deren Querrichtung in der Mitte angeordnete und den absorbierenden Kern in dessen Querrichtung indirekt bedeckende zweite Lage (22) aufweist, **dadurch gekennzeichnet, daß** die zweite Lage (22) in ihrer Querrichtung gesehen in der Mitte eine flüssigkeitsundurchlässige und stark hydrophobe Zone (26) sowie zu deren beiden Seiten verlaufende flüssigkeitsdurchlässige hydrophile Zonen (27) aufweist.
2. Erziehungshöschen nach Anspruch 1, wobei eine

Breite der zweiten Lage (22) größer ist als die Breite des absorbierenden Kerns (4).

3. Erziehungshöschen nach Anspruch 2, wobei die in Längsrichtung verlaufenden Seiten der flüssigkeitsundurchlässigen und stark hydrophilen Zone (26) in der mittleren Zone der zweiten Lage (22) gegenüber den seitlichen Längskanten des absorbierenden Kerns um mindestens 7 mm nach Innen versetzt sind. 5
4. Erziehungshöschen nach Anspruch 1, wobei die mittlere Zone der zweiten Lage (22) ausreichend flüssigkeitsundurchlässig ist, so daß Urin darauf stagniert und dem Höschenträger ein deutliches Nässegefühl vermittelt. 15

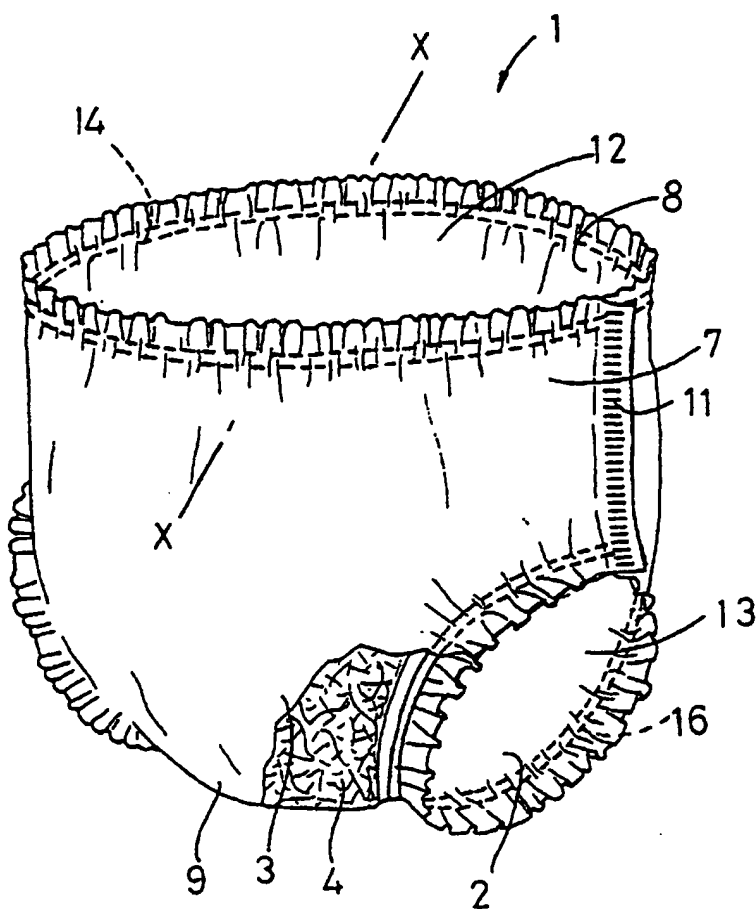
#### Revendications

1. Couche-culotte d'apprentissage jetable (1), comprenant une couche de feuillet supérieur perméable aux liquides (2), une couche de feuillet arrière imperméable aux liquides (3), et une partie centrale absorbant les liquides (4) disposée entre ces deux couches de feuillet et présentant une région de taille avant (7), une région de taille arrière (8) et une région d'entrejambes (9) qui s'étend entre lesdites régions de taille avant et arrière, dans laquelle la couche de feuillet supérieur (2) est formée, au moins dans la région d'entrejambes et dans la zone médiane transversale de celle-ci, avec une zone imperméable aux liquides (26) présentant une hydrophobicité supérieure à celle des zones latérales opposées latéralement (27) qui sont adjacentes à la zone médiane ; dans laquelle la couche de feuillet supérieur (2) couvre entièrement la partie centrale absorbante (4), et comprend un premier feuillet hydrophile ou légèrement hydrophobe et perméable aux liquides (21) et un second feuillet (22) placé sur une surface supérieure du premier feuillet, dans la zone médiane transversale de celui-ci et couvrant indirectement la partie centrale absorbante, dans une direction transversale de celle-ci ; **caractérisée en ce que** le second feuillet (22) comprend une zone hautement hydrophobe et imperméable aux liquides (26) dans une zone médiane transversale du second feuillet, et des zones hydrophiles perméables aux liquides (27) qui s'étendent des deux côtés de ladite zone hautement hydrophobe et imperméable aux liquides (26). 20
2. Couche-culotte d'apprentissage selon la revendication 1, dans laquelle la largeur dudit second feuillet (22) est supérieure à la largeur de la partie centrale absorbante (4). 25
3. Couche-culotte d'apprentissage selon la revendica- 30

tion 2, dans laquelle des côtés qui s'étendent longitudinalement par rapport à ladite zone hautement hydrophobe et imperméable aux liquides (26) prévue dans ladite zone médiane dudit second feuillet (22) sont situés vers l'intérieur des bords latéraux longitudinaux correspondants de la partie centrale absorbante, à une distance d'environ 7 mm.

4. Couche-culotte d'apprentissage selon la revendication 1, dans laquelle ladite zone médiane dudit second feuillet (22) est suffisamment imperméable aux liquides pour que l'urine stagne sur celle-ci, afin de donner à l'utilisateur de la couche-culotte une forte sensation d'humidité. 35

**FIG. 1**



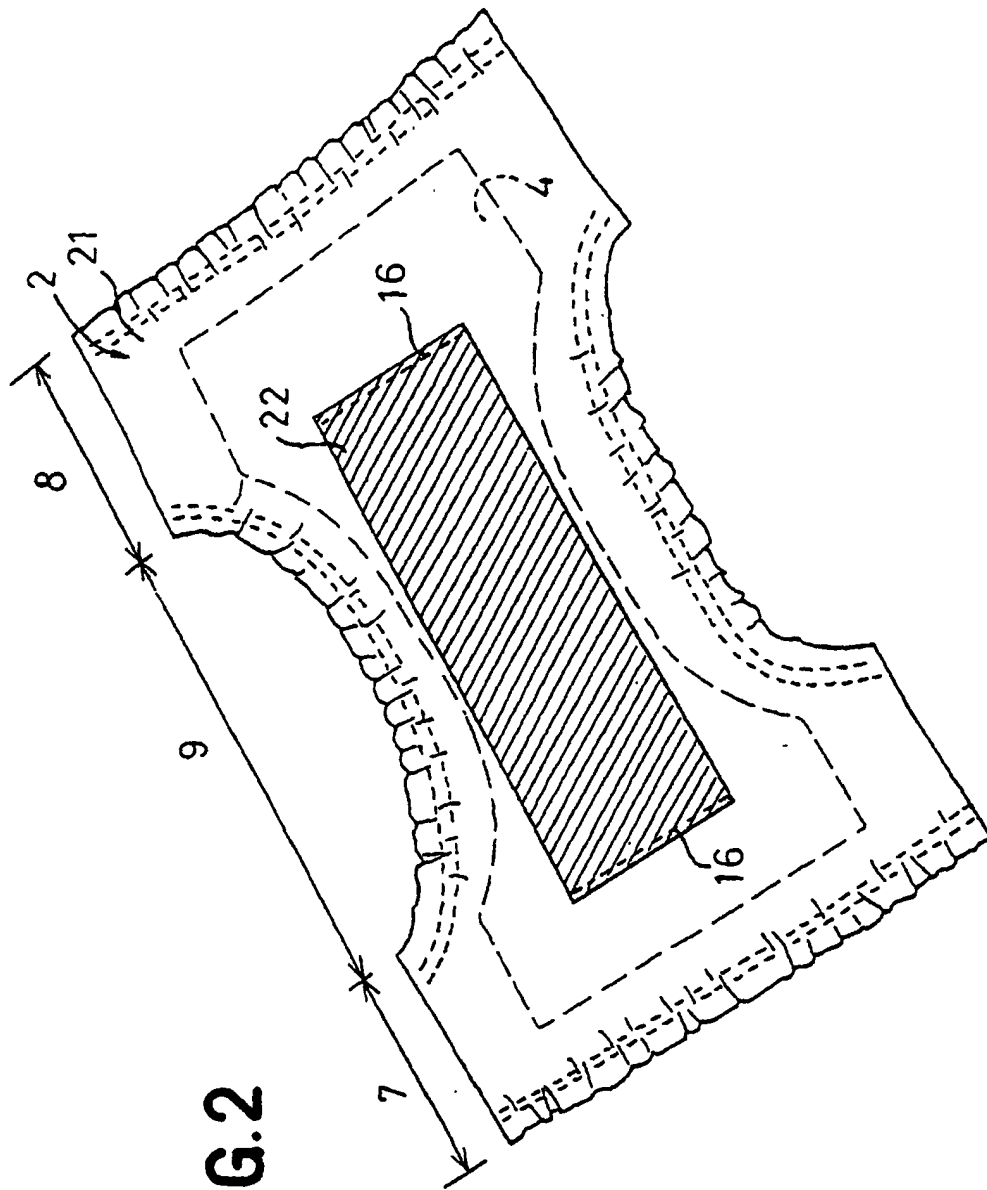


FIG. 2

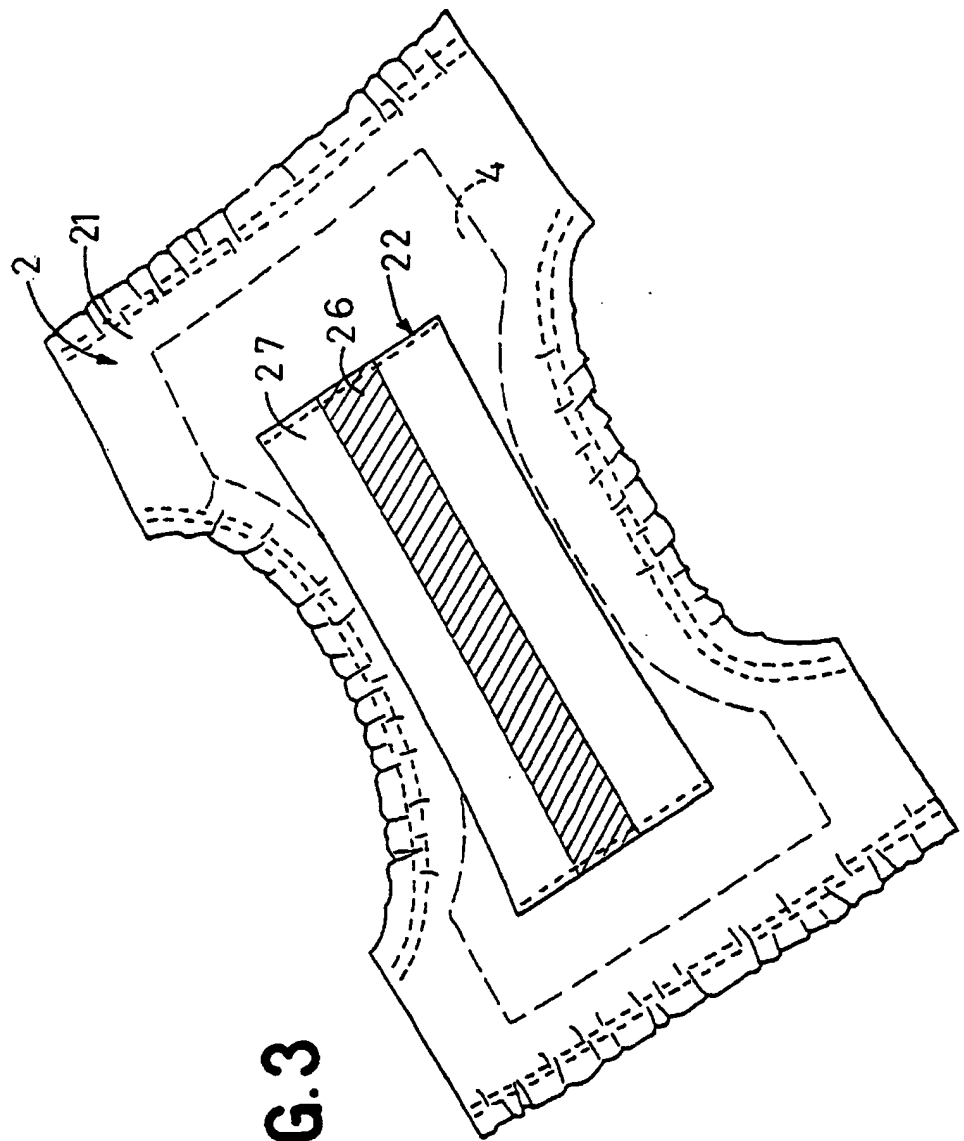


FIG. 3